



## UNIVERSAL ROLL STAMPING MACHINE

### Group 1801 0000

#### PR 1126 Table roll stamping machine

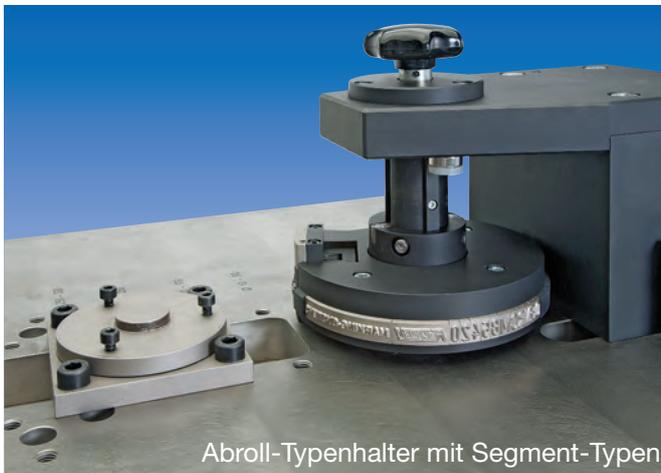
Robust roll stamping machine for round parts with a circumference of between 18 and 400 mm. Straight parts can also be marked using this machine. Pressure settings and pressure compensation during stamping. With height adjustment and piece counter. The roll stamping type holder can be used in a single or multiple line version. The type holder is loaded with segment steel types comprising individual or block types allowing you to create any text. The customer can set a font size of up to 10 mm.

#### Procedure:

The type holder is loaded with types across 180°. In the start position, the flattened part of the roller head is opposite the workpiece. The workpiece is inserted between the counter roller and the type holder. The stamp depth is set using the crank handle on the right hand side of the stamping head. The height difference is set using the knob above the type holder (optional standard height adjustment with tool). After the two hand operation has been activated, the type holder begins to turn through 360° and rolls the text into the workpiece. After successful stamping, the turning stops automatically and the workpiece can be removed.

#### Technical data:

stamping area:	18 - 400 mm Ø
height adjustment by	
type rolling head:	0 - 75 mm
typeface length:	bis 500 mm
font height:	max. 10 mm
theoretical output:	approx. 700 workpieces/hr
supply voltage:	380 V, 50 Hz
machine dimensions:	1100 x 750 x 1100 mm (W x D x H)
weight:	approx. 250 kg



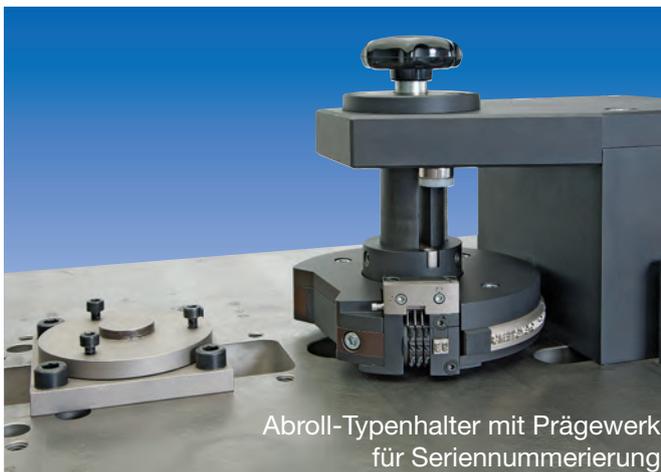
Abroll-Typenhalter mit Segment-Typen

#### applications:

Flanges, fittings, circular blanks, waves, sleeves, pipes, tins, turned parts, sockets etc.

#### Optional accessories:

- the roll type holder, 156 mm diameter
- height adjustment by rotary knob
- aluminium profile table
- fixed embossing stamp



Abroll-Typenhalter mit Prägwerk für Seriennummerierung

Subject to change. 11 -14



1801 0100  
with assembled types

## ROLL STAMPING TYPE HOLDER

### Group 1801 0200

#### Embossing type holder, 156 mm diameter

Suitable for the embossing stamping machine PR 1126 for holding 1801 1500 segment steel types.

### Group 1801 1500

#### Segment steel types

For 156 mm diameter embossing stamps, with 2 - 8 mm font sizes, engraved: A - Z, 0 - 9 or punctuation.

### Group 1801 1546

#### Segment filler pieces

For 156 mm diameter embossing stamps, cured with rubber so that the workpiece will continue to turn even if there are spaces.

### Group 1801 0100

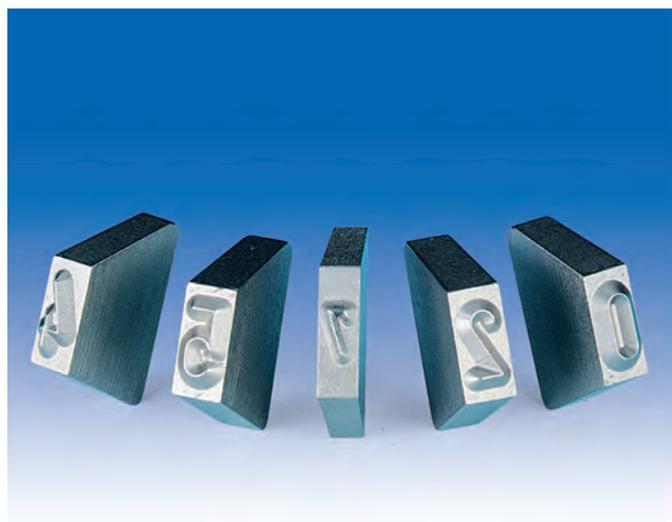
#### Embossing type holder, 202 mm diameter

Suitable for the embossing stamping machine PR 200 for 1801 1000 segment steel types.

### Group 1801 1000

#### Segment steel types

For 202 mm diameter embossing stamps, with 2 - 8 mm font sizes, engraved: A - Z, 0 - 9 or punctuation.



1801 1000

### Group 1801 1046

#### Segment filler pieces

For 202 mm diameter embossing stamps, cured with rubber so that the workpiece will continue to turn even if there are spaces.

### Group 1801 5000

#### Special steel type segments

Customised special symbols, company logos, testing stamps or similar.



Subject to change. 11 -14